

## UCH833 CHEMICAL PROCESS OPTIMIZATION

<b>L</b>	<b>T</b>	<b>P</b>	<b>Cr</b>
<b>3</b>	<b>1</b>	<b>0</b>	<b>3.5</b>

### **Course Objectives:**

To study and apply optimization techniques in the chemical process industry.

**Introduction:** Process optimization, Formulation of various process optimization problems and their classification, Basic concepts of optimization-convex and concave functions, Necessary and sufficient conditions for stationary points.

**Optimization of One Dimensional Functions:** Unconstrained multivariable optimization-direct search methods, Bracketing methods: Exhaustive search, Bounding phase, Region elimination methods- Interval halving, Fibonacci search, Golden section search, Point-Estimation, Successive quadratic estimation methods.

**Indirect First Order and Second Order Methods:** Gradient-based methods-Newton-Raphson, Bisection, Secant, Cubic spline, Root-finding using optimization Techniques.

**Multivariable Optimization Algorithms:** Optimality criteria, Unidirectional search, Direct search Methods- Evolutionary optimization, Simplex search, Powell's conjugate direction, Gradient-based methods- Cauchy's (steepest descent) method, Newton's method.

**Constrained Optimization Algorithms:** Kuhn-Tucker conditions, Transformation methods, Penalty function method, Method of multipliers, Sensitivity analysis, Direct search for constraint Minimization-Variable elimination method, Complex search method, Successive linear and quadratic programming, Optimization of staged and discrete processes.

**Non-traditional Optimization Techniques:** Introduction to Simulated annealing, Genetic algorithms, Differential evolution.

### **Course Learning Outcomes (CLO):**

Upon completion of this course, the students will be able to:

1. formulate the objective functions for constrained and unconstrained optimization problems.
2. use different optimization strategies.
3. solve problems using non-traditional optimization techniques.
4. use of different optimization techniques for problem solving.

### **Text Books:**

1. Edgar, T. F., Himmelblau, D. M. and Lasdon, L.S. *Optimization of Chemical Processes*, McGraw-Hill (2001).
2. Babu, B.V., *Process Plant Simulation*, Oxford University Press (2004).

**Reference Books:**

1. Kalyanmoy, D., *Optimization for Engineering Design*, Prentice Hall (1998).
2. Reklaitis, G. V., Ravindran, A., and Ragsdell, K. M., *Engineering Optimization - Methods and Applications*, John Wiley (1983).
3. Pike, R. W., *Optimization for Engineering Systems*, Van Nostrand Reinhold (1986).
4. Box, G. E. P., Hunter, W. G., Hunter, J. S., *Statistics for Experimenters - An Introduction to Design, Data Analysis, and Model Building*, John Wiley (1978).

**Evaluation Scheme:**

<b>S. No.</b>	<b>Evaluation Elements</b>	<b>Weightage (%)</b>
1	MST	30
2	EST	45
3	Sessional (May includes tutorials/ assignments/ quiz's etc)	25